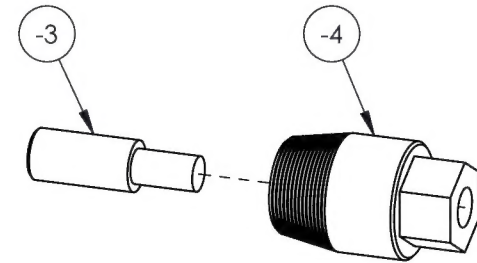
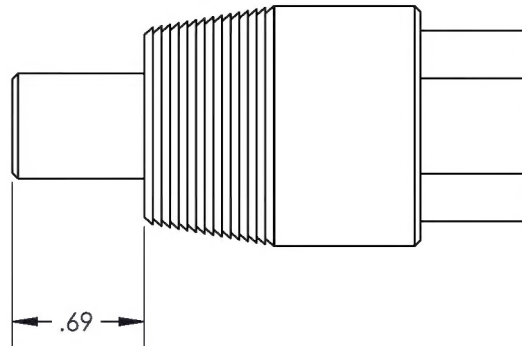


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
F		MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/2011	RJC	RW
G		-3 CH'D MINOR Ø ON TAPER TO BE 1.027 ±.005. CH'D PRINT TOL TO MATCH ORIGINAL PRINT TOL.	2/14/2013	BIM	GE
2	17-0082	-201 DELETED ENGRAVE NOTE. -3, -4 ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. -4 CH'D DIM WAS .860 IS 3X .860, ADDED ENGRAVE NOTE.	4/7/2017	RJC	JAG



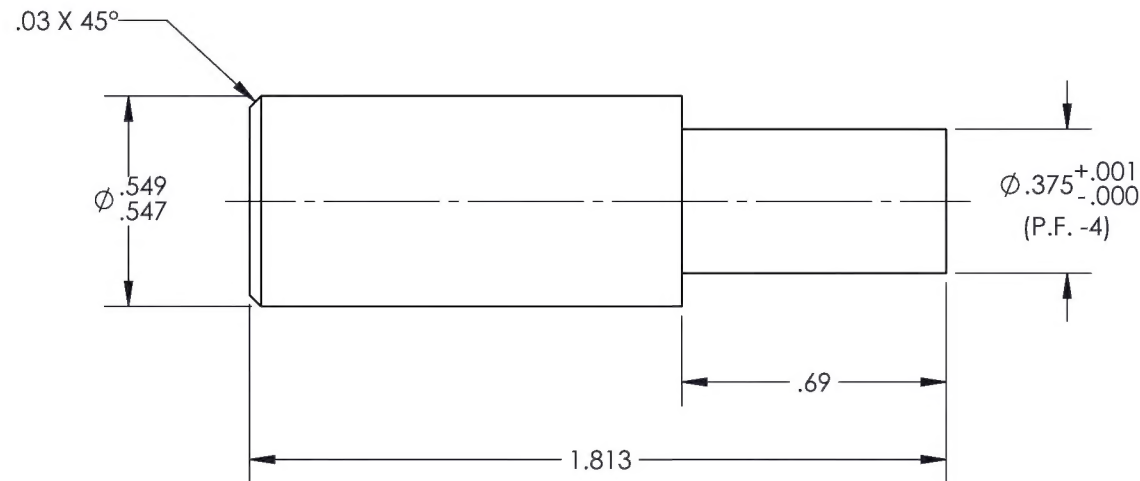
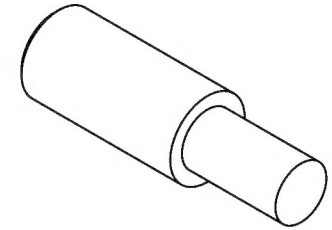
NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	1		-3		PLUG	STRESSPROOF		2
	1		-4		ADAPTER	41L40		3

DART AEROSPACE	
TITLE STARTER PULLER ASSY.	
DWG NO. RB6796941-201	REV 2
MAT'L _____ HEAT TREAT _____ FINISH _____ SPEC _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	
CHECKED: DD 04/07/2017	
OPPS APPR: AA 04/10/2017	
QA APPR: JL 04/10/2017	
APPROVED: JAG 04/13/2017	
SCALE 1:1	DATE 7/17/2000
SHEET 1 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0082	-3 ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	4/7/2017	RJC	JAG

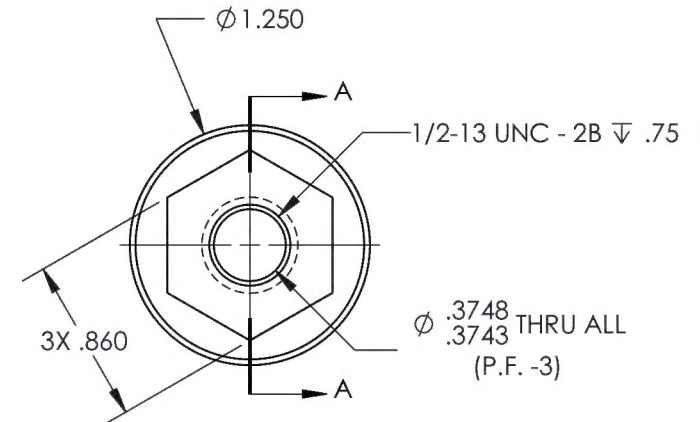
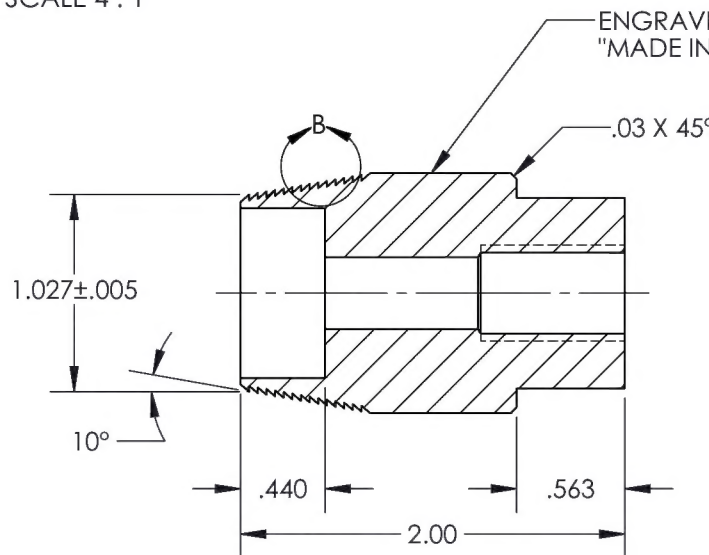
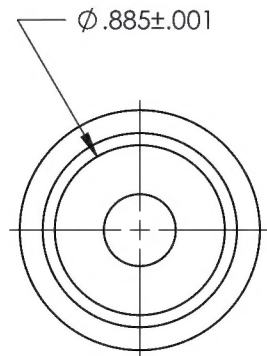
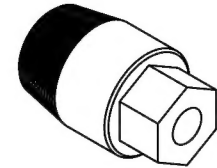
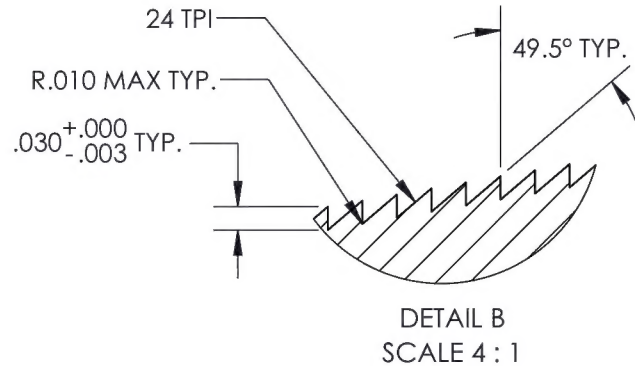


(-3)
PLUG

DART AEROSPACE	
TITLE STARTER PULLER ASSY.	
DWG NO. RB6796941-201-3	REV 2
MAT'L STRESSPROOF	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: COLE	.X ± .1 SURFACES = 125°
CHECKED: DD 04/07/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 04/10/2017	.015 x 45° OR .015R
QA APPR: JL 04/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: JAG 04/13/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 2:1	DATE 7/17/2000
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
G		CH'D MINOR Ø ON TAPER TO BE 1.027 ±.005. CH'D PRINT TOL. TO MATCH ORIGINAL PRINT TOL.	2/14/2013	BIM	GE
2	17-0082	-4 CH'D DIM WAS .860 IS 3X .860, ADDED ENGRAVE NOTE, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	4/7/2017	RJC	JAG



(-4)
ADAPTER

DART AEROSPACE	
TITLE STARTER PULLER ASSY.	
DWG NO. RB6796941-201-4	REV 2
MAT'L 41L40 HEAT TREAT RC 32-36 FINISH BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE CHECKED: DD 04/07/2017 OPPTS APPR: AA 04/10/2017 QA APPR: JL 04/10/2017 APPROVED: JAG 04/13/2017	
USED ON MODEL SEE NOTE 1, SHEET 1	
SCALE 1:1	DATE 7/17/2000
SHEET 3 OF 3	